

# SERVICE MANUAL

Indoor unit      Outdoor unit  
RSA12LCC      ROR12LCC



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# SPECIFICATIONS

## ELECTRICAL DATA

TYPE		Cool & Heat Inverter
INDOOR UNIT		RSA12LCC
OUTDOOR UNIT		ROR12LCC
COOLING CAPACITY		3.50 kW
HEATING CAPACITY		4.80 kW
POWER SOURCE		230 V
FREQUENCY		50 Hz
RUNNING CURRENT	COOLING	4.3 A
	HEATING	5.6 A
INPUT WATTS	COOLING	0.92 kW
	HEATING	1.24 kW
E.E.R.	COOLING	3.80 kW/kW
COP	HEATING	3.87 kW/kW
MOISTURE REMOVAL		1.8 L/hr
AIR CIRCULATION HIGH	COOLING	635 m3/hr
	HEATING	670 m3/hr

## FAN MOTOR

POWER SOURCE		230 V
INDOOR UNIT	High	Cool 1,370 / Heat 1,440 r.p.m.
	Med	Cool 1,150 / Heat 1,200 r.p.m.
	Low	Cool 950 / Heat 1,000 r.p.m.
	Quiet	Cool 700 / Heat 760 r.p.m.
OUTDOOR UNIT		830 r.p.m.

## NOISE LEVEL

INDOOR UNIT	High	Cool 42 dB / Heat 42 dB
	Med	Cool 36 dB / Heat 35 dB
	Low	Cool 30 dB / Heat 29 dB
	Quiet	Cool 21 dB / Heat 21 dB
OUTDOOR UNIT		Cool 47 dB / Heat 49 dB

## COMPRESSOR AND REFRIGERANT

TYPE		Hermetic type, 4 pole, 3 phase, DC inverter motor, Rotary
DISCRIMINATION		DA89X1C - 20FZ
PRECHARGED REFRIGERANT		1,050 g
REFRIGERANT TYPE		R410A
FULL CHARGE	Pipe Length 15 m	1,050 g
	20 m	1,150 g
ADDITIONAL CHARGE		20 g/m
MAXIMUM PIPE LENGTH		20 m
MAXIMUM PIPE HEIGHT		15m

## DIMENSIONS

INDOOR UNIT	H x W x D	275 x 790 x 215 mm
OUTDOOR UNIT	H x W x D	540 x 790 x 290 mm

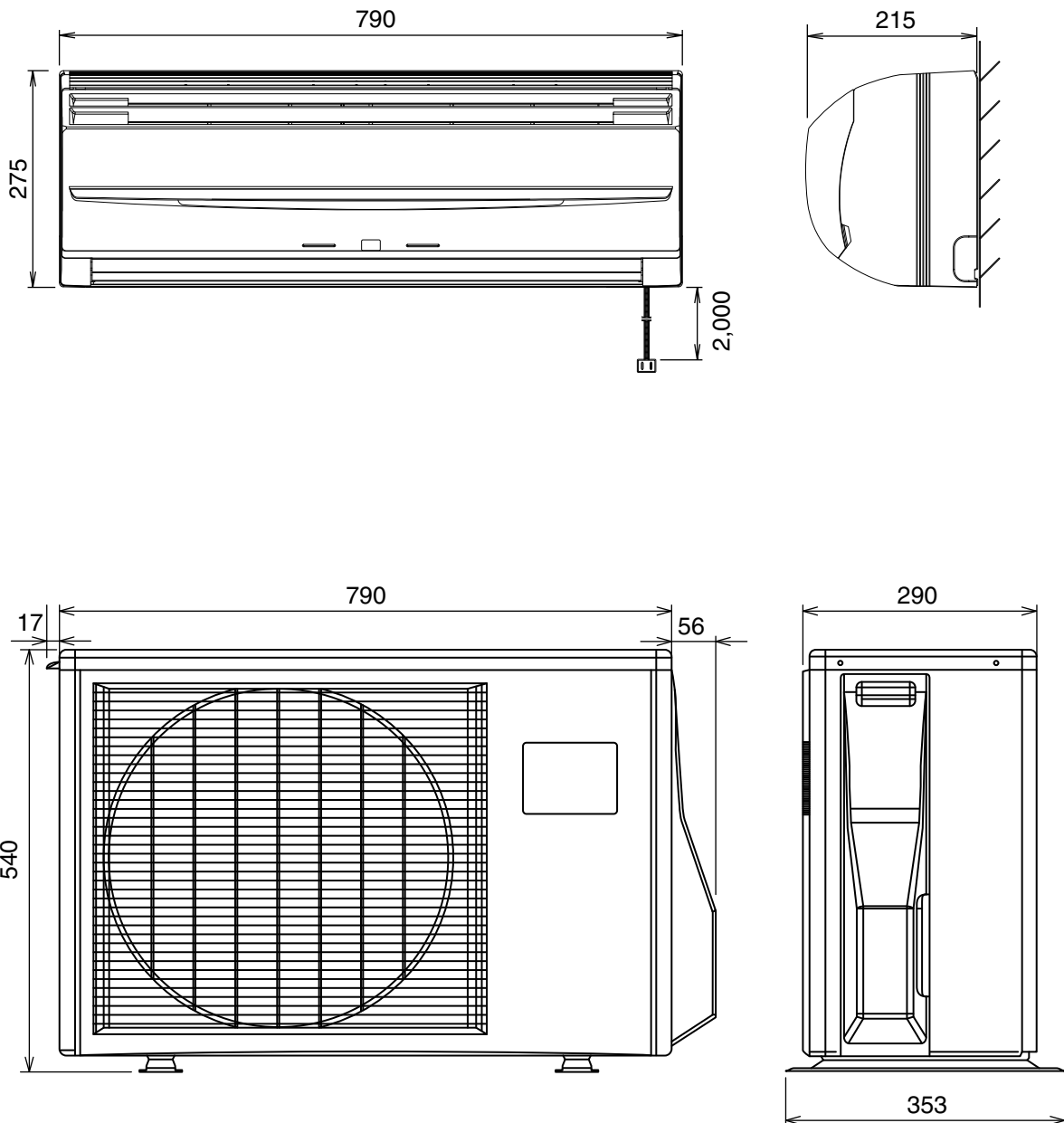
## WEIGHT

INDOOR UNIT	Gross / Net	12 kg / 9 kg
OUTDOOR UNIT	Gross / Net	41 kg / 37 kg

# DIMENSIONS

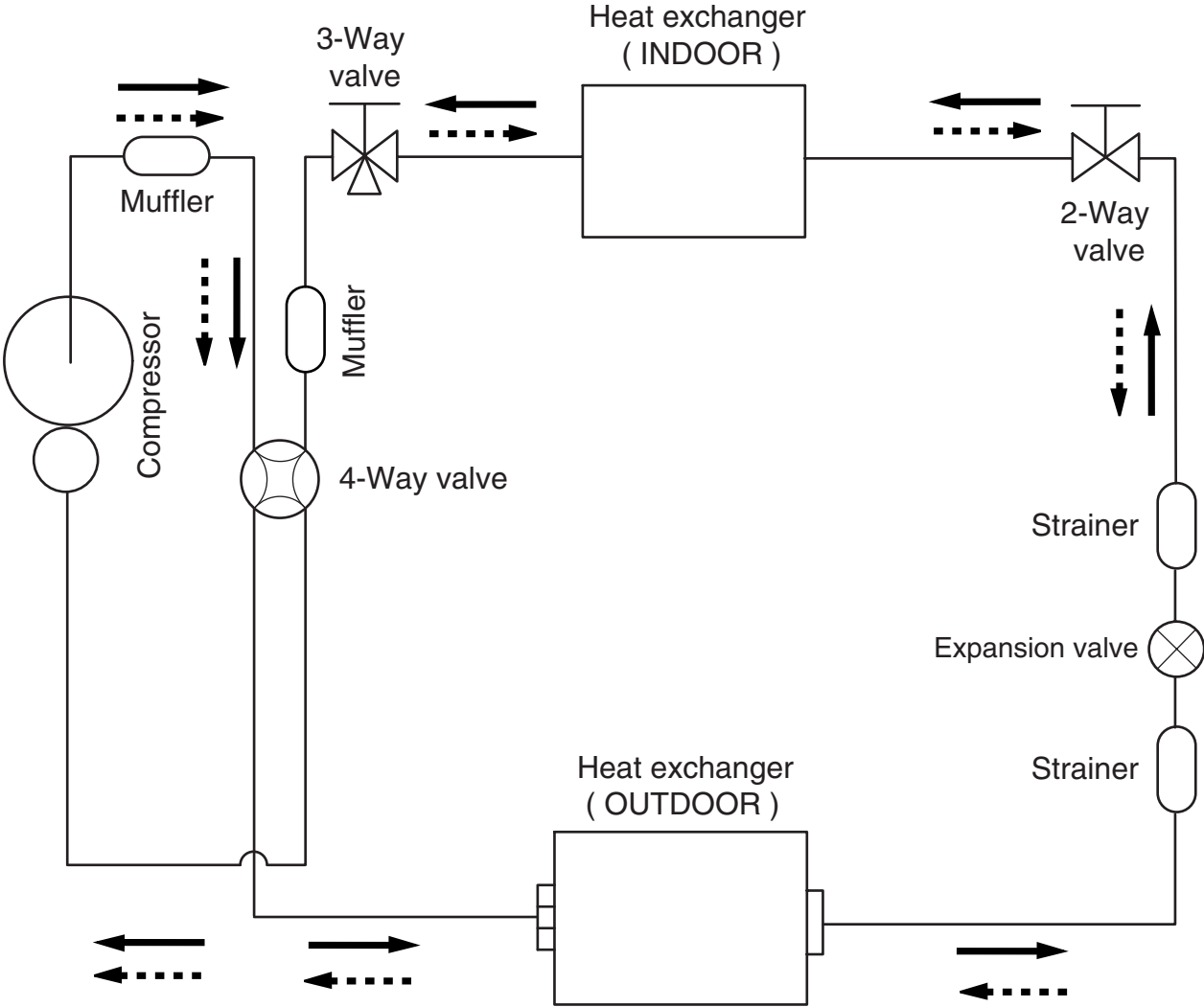
**Models : RSA12LCC / ROR12LCC**

(unit : mm)



# REFRIGERANT SYSTEM DIAGRAM

Models : RSA12LCC / ROR12LCC



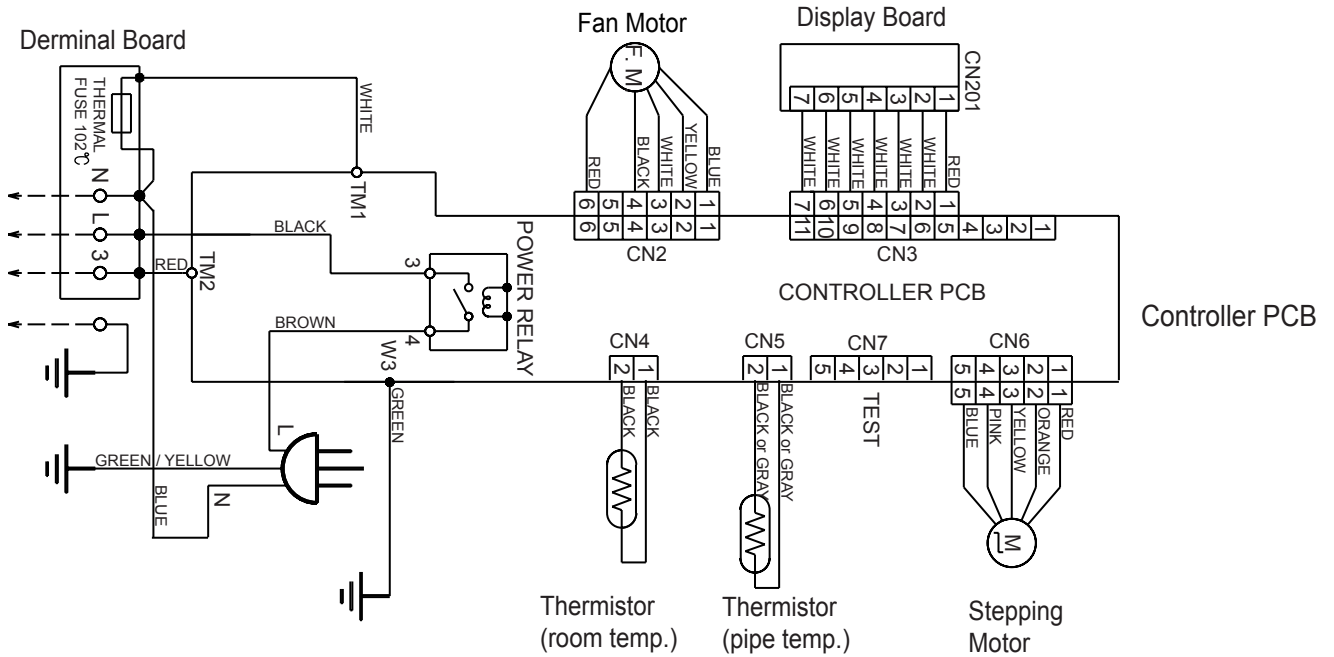
———→ Cooling  
 .....→ Heating

Refrigerant pipe diameter  
 Liquid : 1/4" (6.35 mm)  
 Gas : 3/8" (9.52 mm)

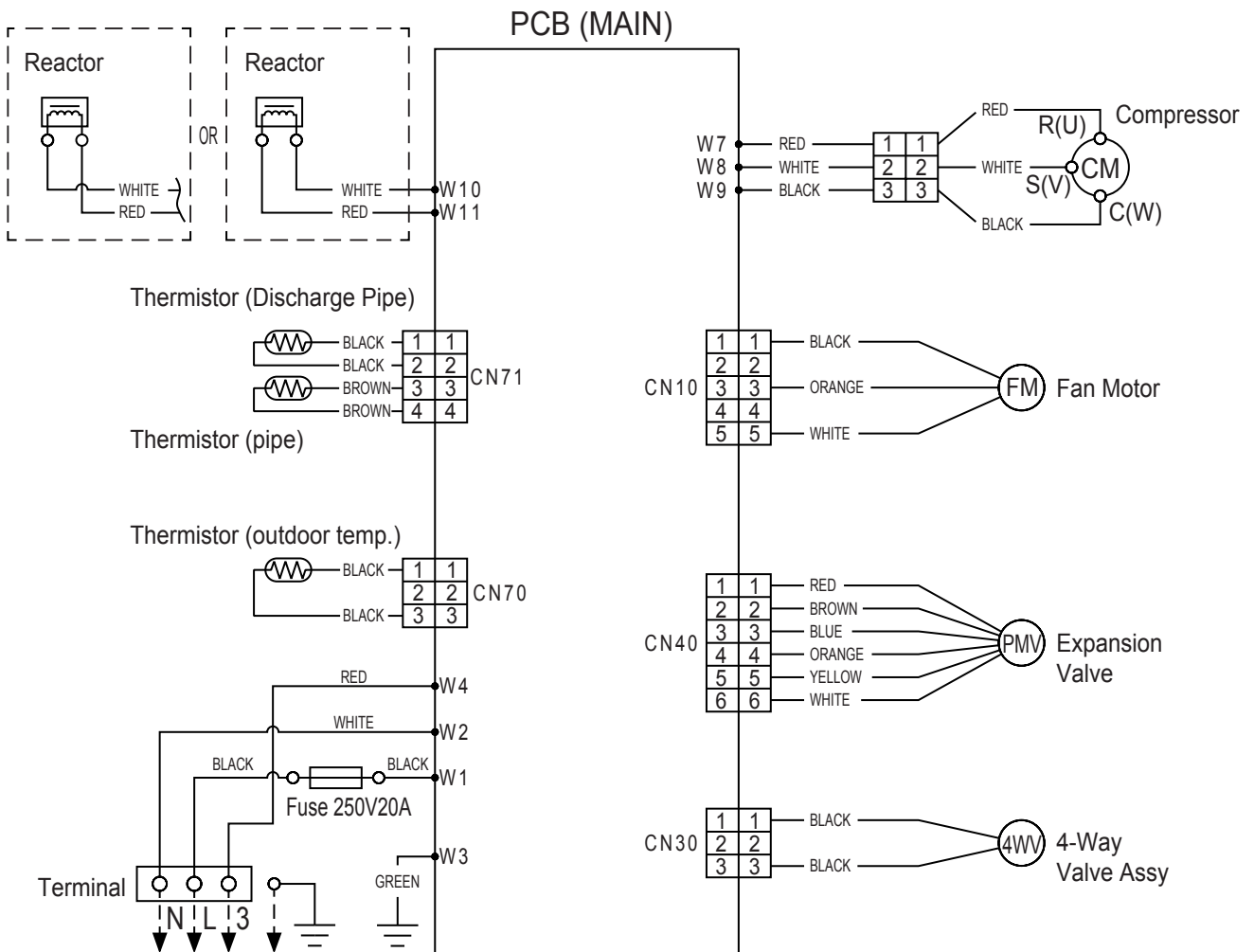
# CIRCUIT DIAGRAM

Models : RSA12LCC / ROR12LCC

## INDOOR UNIT



## OUTDOOR UNIT

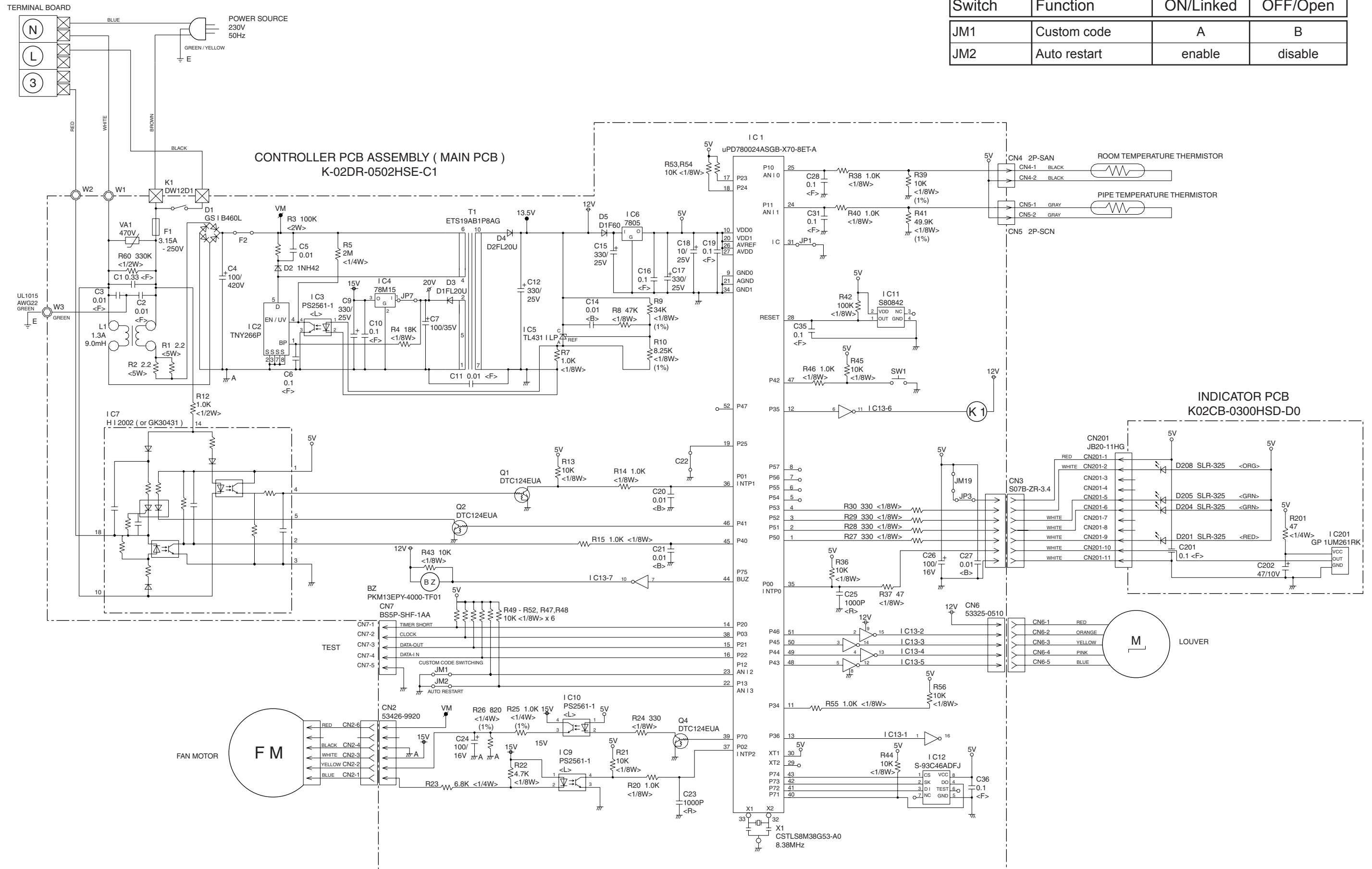


# INDOOR PCB CIRCUIT DIAGRAM

Model : RSA12LCC

## Jumper wire configurations

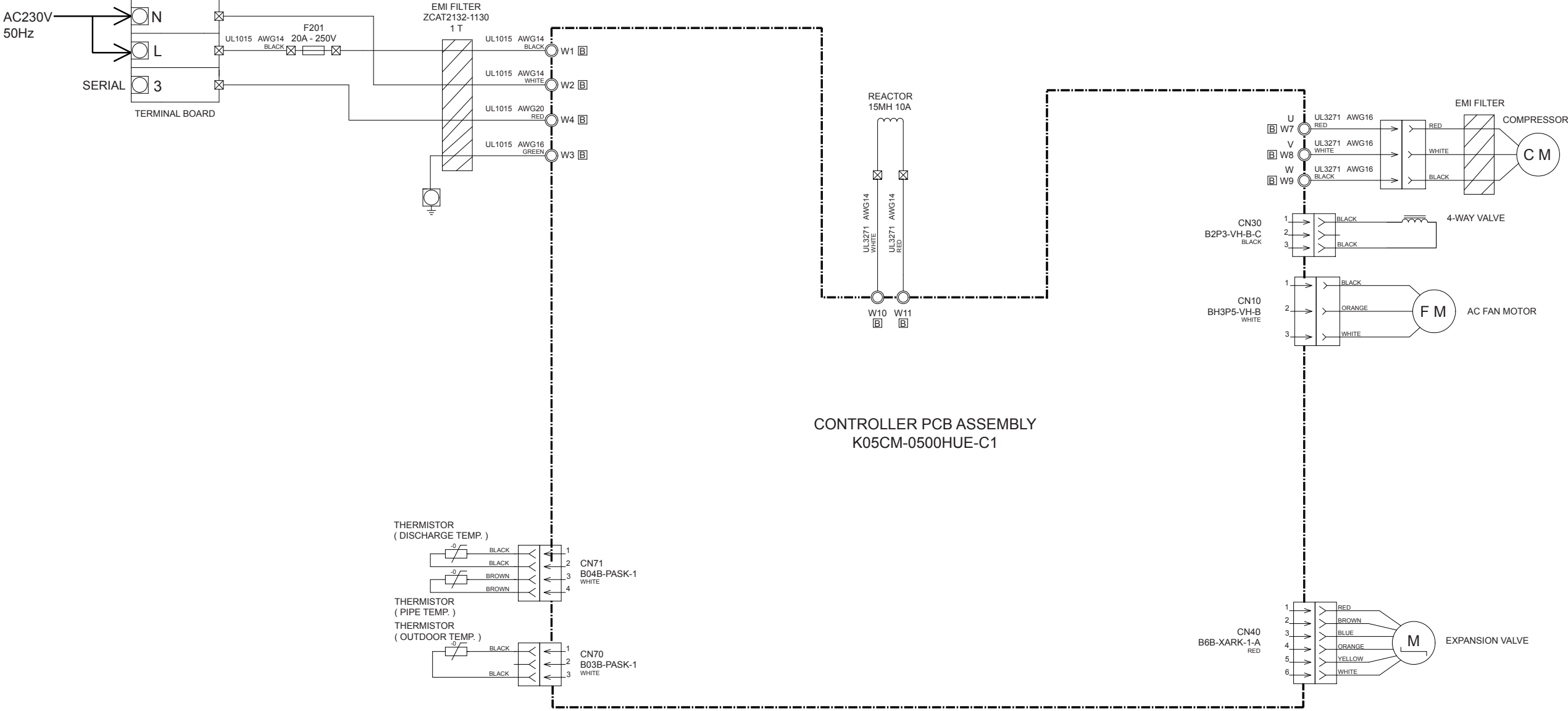
Switch	Function	ON/Linked	OFF/Open
JM1	Custom code	A	B
JM2	Auto restart	enable	disable



# OUTDOOR PCB CIRCUIT DIAGRAM

Model : ROR12LCC

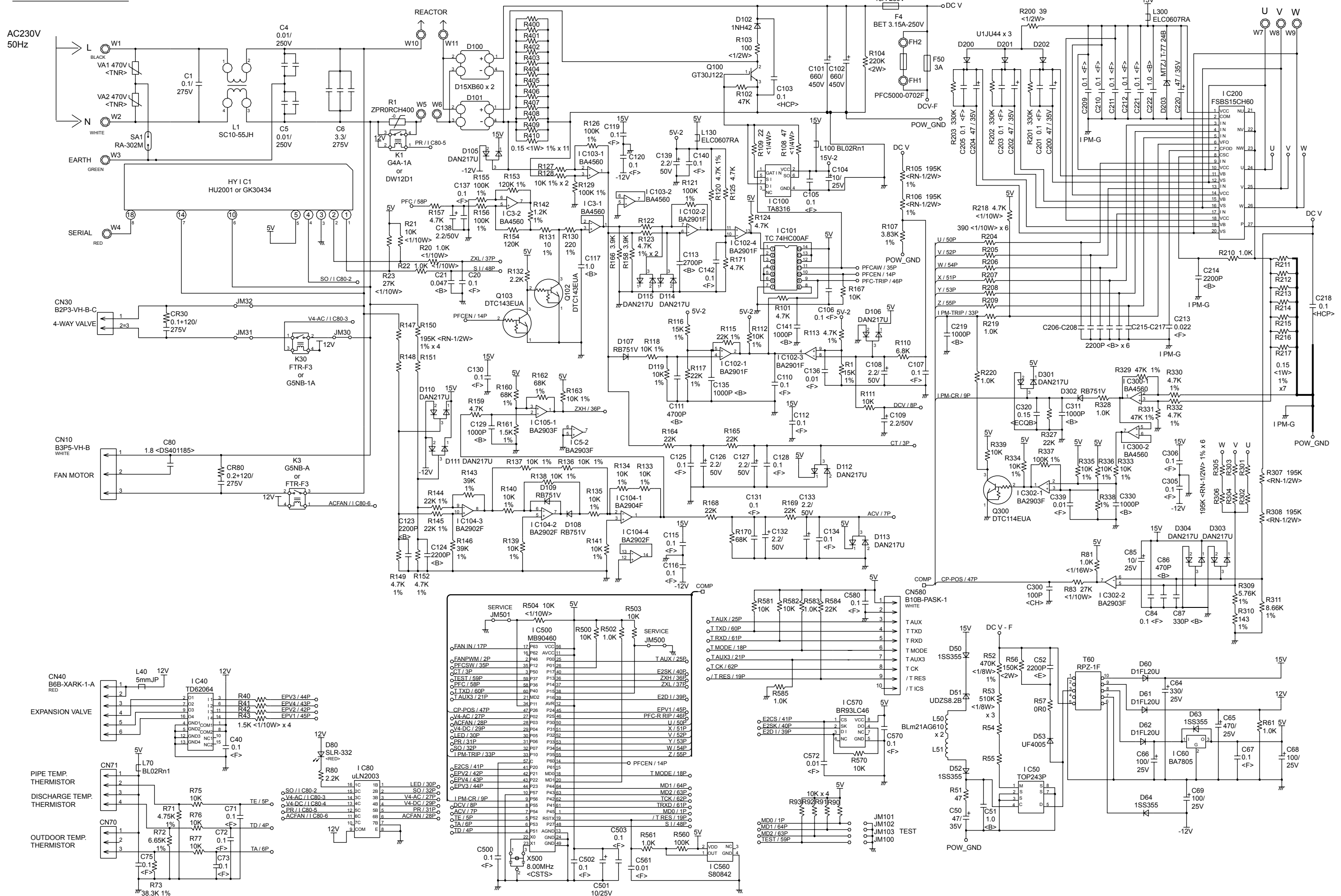
## INVERTER ASSEMBLY EZ-0054HUE



Model : ROR12LCC

# CONTROLLER PCB ASSEMBLY

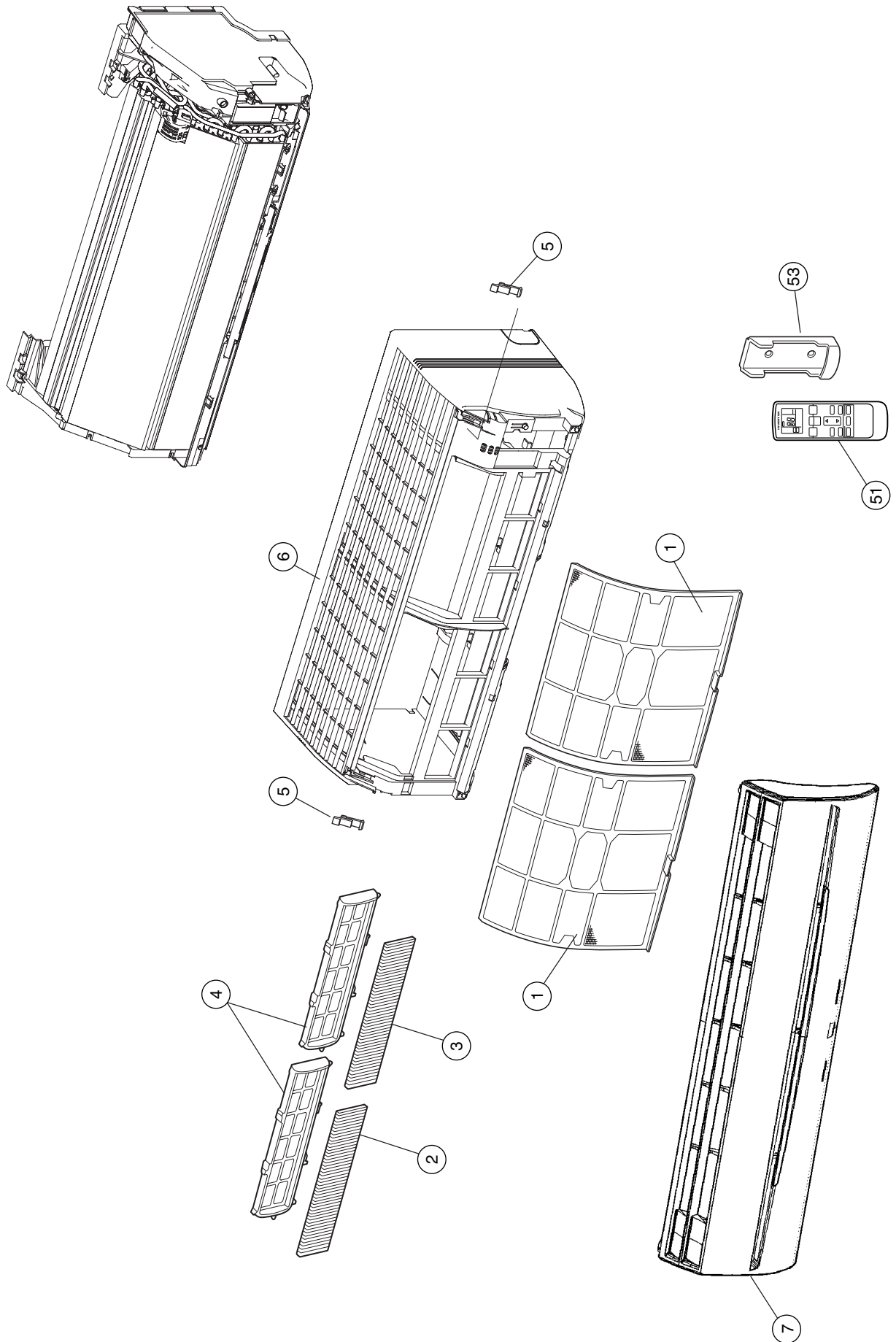
K05CM-0500HUE-C1





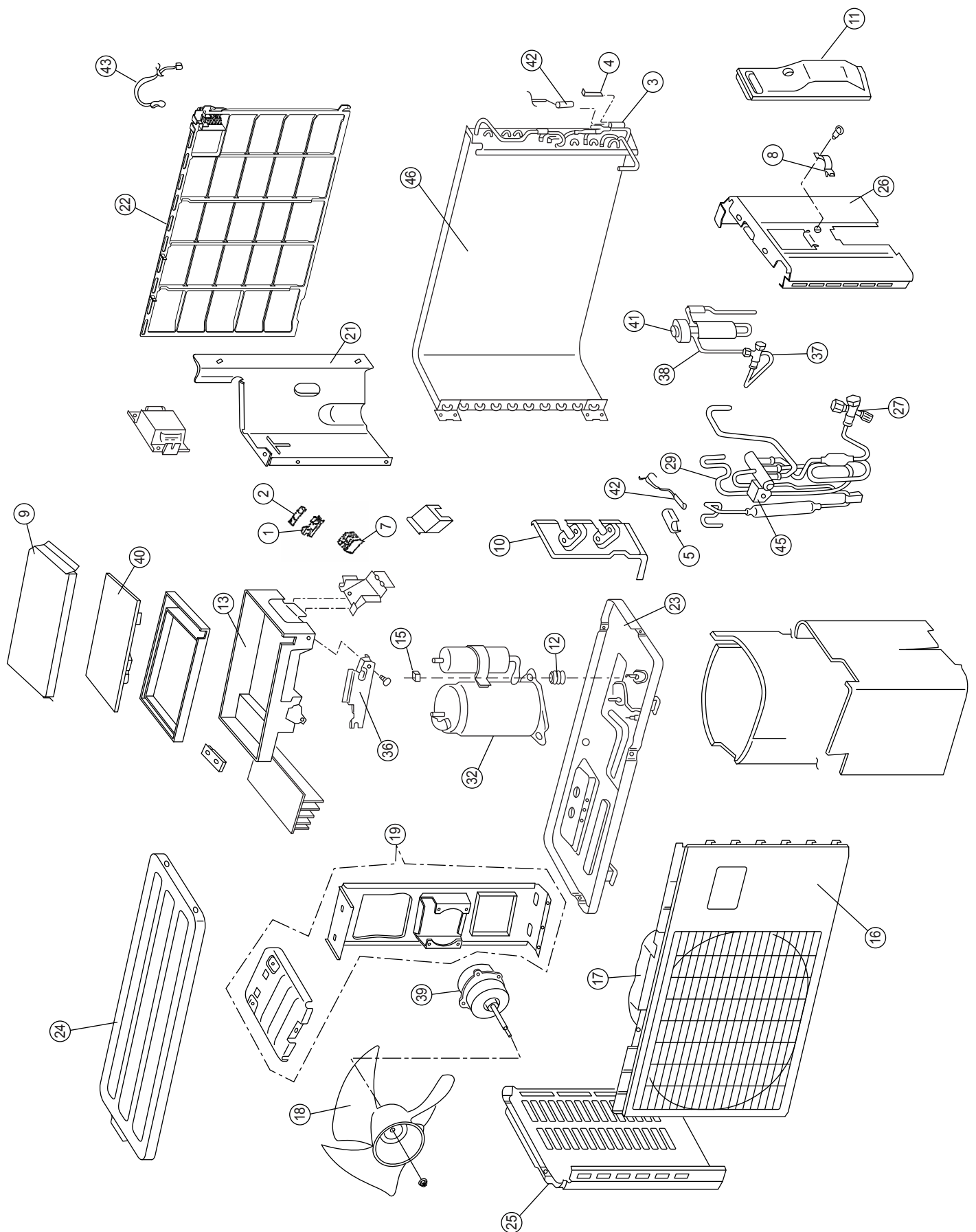
# DISASSEMBLY ILLUSTRATION

Model : RSA12LCC





Model : ROR12LCC



# PARTS LIST

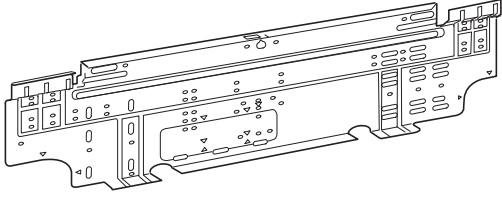
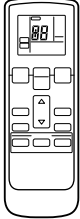
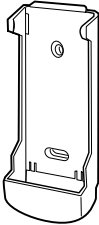
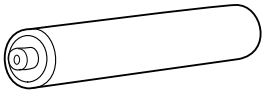
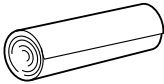
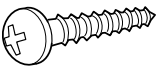
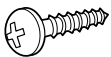
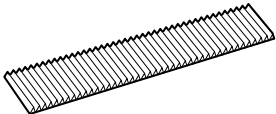
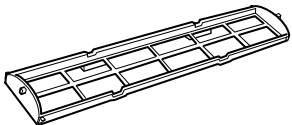
## INDOOR UNIT

Ref. No.	Description	Part No.	Ord. Q'ty
		RSA12LCC	
1	Air Filter	9309997011	
2	Filter (Electric)	9312153015	
3	Filter (ION)	9311925033	
4	Holder (Filter)	9306602017	
5	Clamper (Grille)	9306755010	
6	Front Panel Total Assy	9313130114	
7	Intake Grille Assy	9313131074	
20	Gear-A	9309994003	
21	Casing Assy	9311354079	
24	Crossflow Fan Assy	9307836015	
26	Clamp (Motor)	9310102008	
27	Shaft Holder-C Assy	9306628017	
28	Drain Hose Assy	9314147012	
29	Drain Cap Assy	9314493010	
30	Wire Clamper	9311946014	
31	Box (Switch)	9312908011	
32	Cover (Switch)	9312909018	
33	Evaporator Total Assy	9313099015	
36	Joint Pipe Assy	9313104016	
37	Insulation (Pipe)-E	9304607007	
38	Holder (Evaporator)-L	9309982017	
39	Holder (Evaporator)-R	9309983014	
42	Air Seal	9310611005	
46	Step Motor	9900139025	
48	Fan Motor Assy	9601814016	
51	Remote Control Unit	9315027030	
52	Bracket Panel	9310001004	
53	Remote Control Unit Holder	9305642045	
61-1	Flow Control Panel-U	9309991033	
61-2	Flow Control Panel-Z	9309992030	
188	Power Cord Assy (Power Cord+Terminal)	9900339012	
236	Controller PCB Assy	9705656093 (K02DR-0502HSE-C1)	
---	Pipe Temperature Thermistor	9702039042	
---	Room Temperature Thermistor	9700801108	
---	Indicator PCB Assy	9705039032	

OUTDOOR UNIT

Ref. No.	Description	Part No.	Ord. Q'ty
		ROR12LCC	
1	Fuse Holder	0501454012	
2	Fuse	0600382018	
3	Thermister Holder Pipe	313714262805	
4	Thermistor Spring-A	313728262708	
5	Thermistor Spring	9300089012	
7	Terminal	9306489038	
8	Cord Clamp	9307271014	
9	Cover (Case)	9309913011	
10	Bracket Valve	9310229026	
11	Cover (Switch)	9310979013	
12	Rubber Cushion	9312680016	
13	Inverter Case Assy	9312972029	
15	Nut Special Assy	9313452018	
16	Front Panel	9313806026	
17	Fan Ring	9313807016	
18	Propeller Fan	9313808013	
19	Bracket (Motor) Assy	9313990015	
21	Separator-B	9313815011	
22	Protective Net	9313941017	
23	Base Assy (Painted)	9313987015	
24	Top Panel (Painted)	9313989026	
25	Cabinet Left (Painted)	9313992019	
26	Cabinet Right (Painted)	9313995027	
27	3-Way Valve Assy	9314022012	
29	4-Way Valve Assy	9314093012	
32	Compressor Assy	9315206015	
36	Cover (Inverter Case)	9314507014	
37	2-Way Valve Assy	9314554018	
38	Pulse Motor Valve Assy	9314557019	
39	Motor	9602117017	
40	Inverter PCB Assy	9707039016	
41	Expansion Valve Coil	9900057039	
42	Thermistor Assy	9900148027	
43	Thermistor (Outdoor Temp)	9900210038	
45	Solenoid	9970033018	
46	Condenser Assy	9314106019	
---	Emblem Rear	9312637034	
---	Reactor	9900343019	

## ACCESSORIES

	Wall hook bracket 9310001004
	Remote control 9315027030
	Remote control holder 9305642045
	Battery (penlight) 0600185534
	Cloth tape 9310519004
	Tapping screw (big) ( $\phi$ 4 x 25) 0700076046
	Tapping screw (small) ( $\phi$ 3 x 12) 0700019036
	Air cleaning filter 9312153015 9311925033
	Air cleaning filter frame 9306602017

0512G2963